

WALL THICKNESS CHART FOR HDPE PIPES AS PER IS 14151 (Part-1) :1994

ALL DIMENSIONS ARE IN "mm"

Nominal Diameter	Outside Diameter		Class 1		Class 2		Class 3		Class 4	
			PN 2.5		PN 3.2		PN 4		PN 6	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
40	40.0	40.4							2.3	2.8
50	50.0	50.5					2.0	2.4	2.9	3.4
63	63.0	63.6			2.0	2.4	2.5	2.9	3.8	4.4
75	75.0	75.7	2.0	2.4	2.5	2.9	3.0	3.4	4.5	5.2
90	90.0	90.8	2.2	2.6	2.9	3.4	3.5	4.1	5.3	6.1
110	110.0	111.0	2.7	3.2	3.4	3.9	4.2	4.8	6.5	7.4
125	125.0	126.2	3.1	3.6	3.8	4.5	4.8	5.5	7.4	8.3
140	140.0	141.3	3.5	4.1	4.3	5.0	5.4	6.1	8.3	9.3
160	160.0	161.5	3.9	4.5	4.9	5.6	6.2	7.0	9.4	10.6
180	180.0	181.7	4.4	5.0	5.5	6.3	6.9	7.8	10.6	11.9
200	200.0	201.8	4.9	5.6	6.1	7.0	7.7	8.7	11.8	13.2